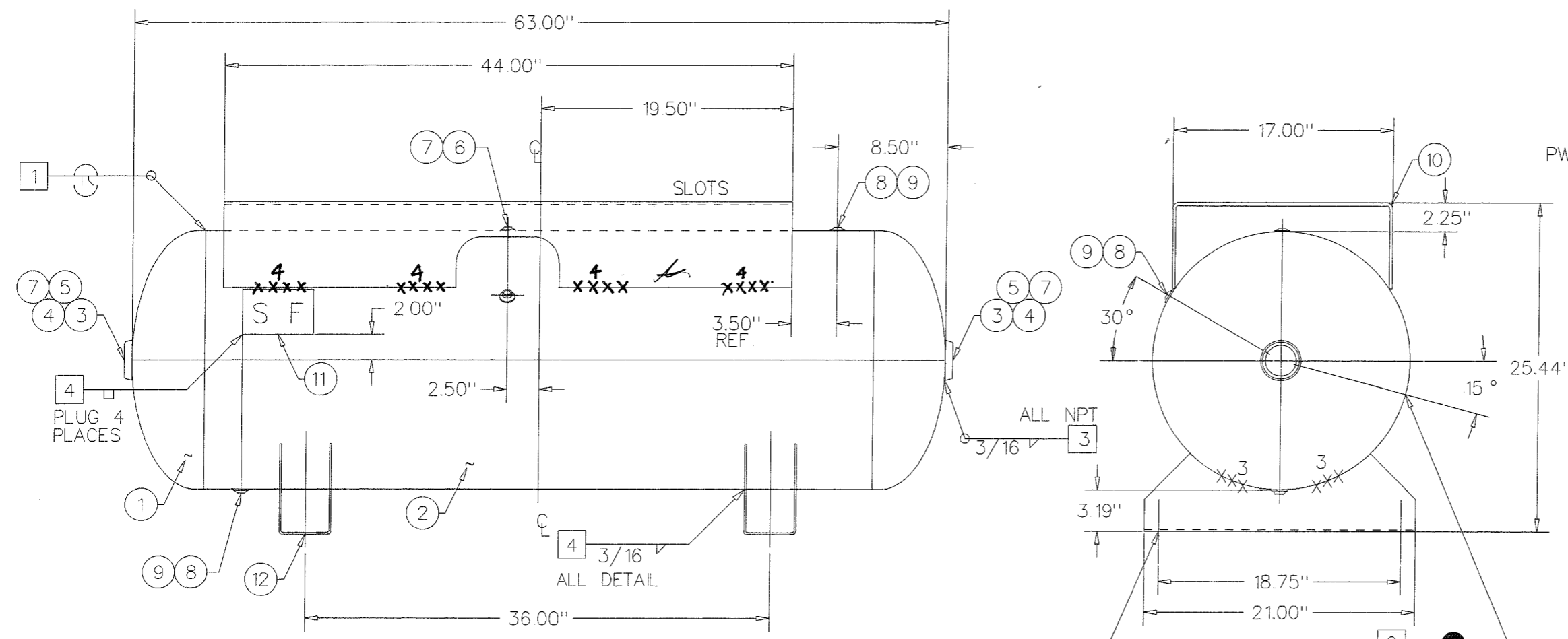


#2 .151" X 51-1/2" 62-3/8"
 #10 4GA X T.B.A
 #12 10GA X 60" X 78"

| ITEM | P/N | DESCRIPTION | QTY |
|------|----------|---------------------------|-----|
| 1 | H20124J | 20" OD SE 2:1 JOGGLE HEAD | 2 |
| 2 | R100007 | .151" ROLLED SHELL | 1 |
| 3 | F102000 | 2" FLAT O-RING NPT | 2 |
| 4 | F720RING | 2" O-RING | 2 |
| 5 | F720075 | 2" X 3/4" O-RING RED | 2 |
| 6 | F100750 | 3/4" SERIES 384 NPT | 1 |
| 7 | F500750 | 3/4" PLASTIC PLUG | 3 |
| 8 | F100250 | 1/4" SERIES 381 NPT | 3 |
| 9 | F500250 | 1/4" PLASTIC PLUG | 3 |
| 10 | S101992 | 4GA TOP PLATE | 1 |
| 11 | S100001 | NAME PLATE | 1 |
| 12 | S100039 | CHANNEL FOOT | 2 |



DESIGN & CALCULATIONS COMPLY WITH
 ASME CODE SECTION VIII, DIV. 1.
 20.04 EDITION
 04 ADDENDA

| WPS | NDE |
|-------------------------|-----------------------|
| 1 SFI-2-1 OR SFI-1 SK 1 | MAGNETIC PARTICLE |
| 2 SFI-2-1 OR SFI-1 SK 2 | SPOT X-RAY PER UW52 |
| 3 SFI-2-1 | FULL X-RAY PER UW51 |
| 4 SEE ATTACHMENT | SEAL WELDING REQUIRED |

ATTACHMENT WPS
 3/16 & BELOW A569 SFI-6
 5/16 & ABOVE A36 SFI-2-1
 STRUCTURAL A36 SFI-2-1
 1/4 A635 SFI-3

20" X 63" HORIZONTAL - AIR RECEIVER (80 GALLONS)

| NO. | DATE | REVISION | ENG | QCM | HEAD THK: .124 MIN. C.A.: NONE MAT'L SA 414-G EFF 85% | NAT'L BD. YES | MAWP 200 PSI AT 450 °F |
|-----|------|----------|-----|-----|--|----------------------|------------------------|
| | | | | | SHELL THK: .151 NOM. C.A.: NONE MAT'L SA 414-G EFF 70% | STAMP: "U" STAMP | MDMT -20 °F AT 200 PSI |
| | | | | | | CRN: H1291.5C | TEST. HYDRO AT 260 PSI |
| | | | | | | REF: AIR COMPRESSORS | PNEU. AT 260 PSI |

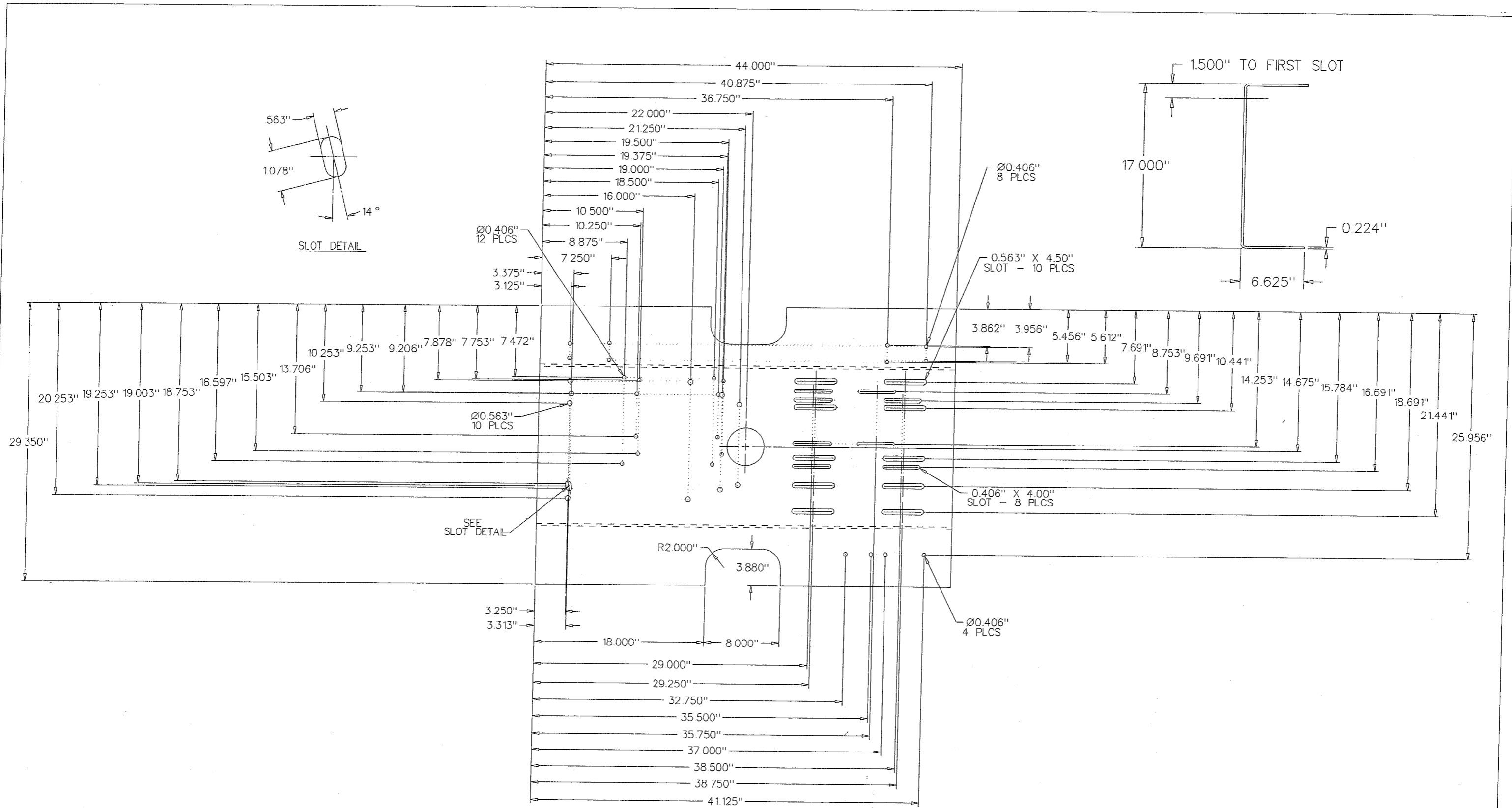
AIR COMPRESSORS PLUS INC
 80H200 W/
 120H200 TOP PL.
 ENG APPL/DATE: *[Signature]* 3/30/05
 QCM APPL/DATE: *[Signature]* 3/30/05

STEEL FAB
 OAKVILLE, ONT. ABINGDON, VA
 DRAWN BY: LPS P/N: A12334
 DATE: 4/16/03

FITTINGS - SA181-70
 IMPACT TESTING NOT REQUIRED PER UG-20(f)

RELEASED TO PRODUCTION
 SALES ORDER NUMBER

SHIPPING WEIGHT: 268#



4 GA X 29.35" X 44"

| REV | DATE | DESCRIPTION | CUSTOMER P/N | STEEL FAB INC. ABINGDON, VIRGINIA 24210 |
|-----|---------|--|---------------|---|
| 1 | 2/14/03 | MOVED (8) HOLES TOWARD BELTGUARD SIDE | | |
| 2 | 2/21/03 | MOVED (4) HOLES AWAY FROM BELTGUARD SIDE | | |
| 3 | 4/21/03 | REVISED PER DRAWING #A89652 | A89652 | DESC: 4 GAGE TOPPLATE FOR 80GALSAMP. AIR COMPRESSORS PLUS INC. |
| | | | DRWN BY: LPS | P/N: S101992 |
| | | | DATE: 2/05/03 | |

