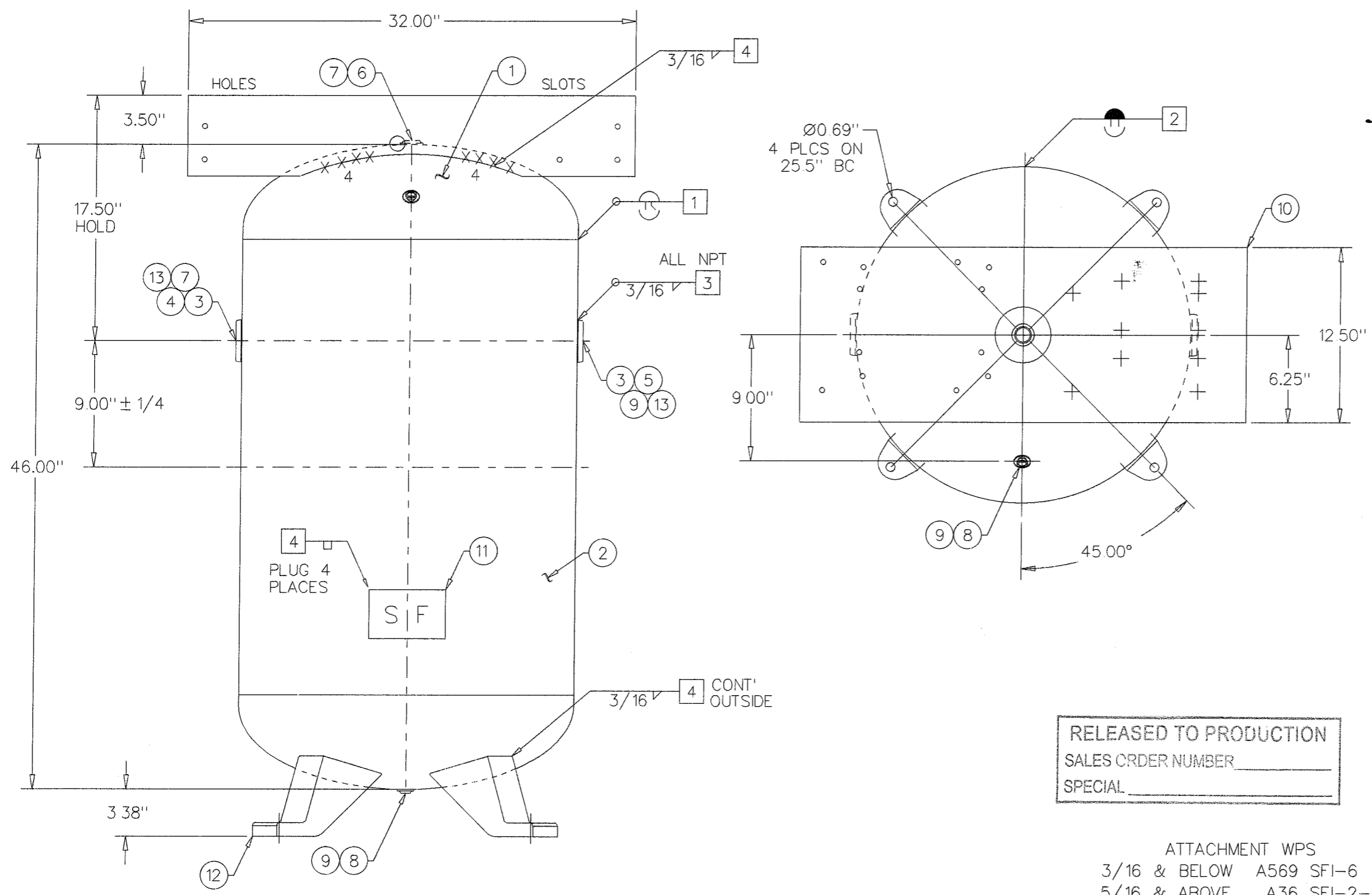


#2 .181" X 32-1/2" X 75-1/16"
 #10 7GA X 60" X 112" 6 TO 1



ITEM	P/N	DESCRIPTION	QTY
1	H24149J	24" OD SE 2:1 JOGGLE HEAD	2
2	R100167	.181" ROLLED SHELL	1
3	F102001	2" RAD O-RING NPT	2
4	F720075S	2" X 3/4" O-RING RED	1
5	F720025S	2" X 1/4" O-RING RED	1
6	F100750	3/4" SERIES 384 NPT	1
7	F500750	3/4" PLASTIC PLUG	2
8	F100250	1/4" SERIES 381 NPT	2
9	F500250	1/4" PLASTIC PLUG	3
10	S101965	7 GA TOPPLATE	1
11	S100001	NAME PLATE	1
12	S100004	H24X FOOT	4
13	F720RING	2" O-RING	2

DESIGN & CALCULATIONS COMPLY WITH
 ASME CODE SECTION VIII, DIV. 1.
 2004 EDITION
 ADDENDA

RELEASED TO PRODUCTION
 SALES ORDER NUMBER _____
 SPECIAL _____

ATTACHMENT WPS
 3/16 & BELOW A569 SFI-6
 5/16 & ABOVE A36 SFI-2-1
 STRUCTURAL A36 SFI-2-1
 1/4 A635 SFI-3

WPS	NDE
1 SFI-1 SK 1	1 MAGNETIC PARTICLE
2 SFI-1 SK 2	2 SPOT X-RAY PER UW52
3 SFI-2-1	3 FULL X-RAY PER UW51
4 SEE ATTACHMENT	S SEAL WELDING REQUIRED

24" X 46" VERTICAL - AIR RECEIVER (80 GALLONS)

NO.	DATE	REVISION	ENG	QCM	HEAD THK: .149 MIN. C.A.: NONE MAT'L SA 414-G EFF 85%	SHELL THK: .181 NOM. C.A.: NONE MAT'L SA 414-G EFF 70%
1	11/14/02	PRIMER WAS POWER PAINT	LPS	BW	NAT'L BD. YES	MAWP 200 PSI AT 450 °F
2	11/17/04	CHANGED SHELL AND CRN	LPS	BW	STAMP: "U" STAMP	MDMT -20 °F AT 200 PSI
3	12/10/04	CHANGE IN TOP PLATE	JE	AN	CRN: C7228.1C	TEST: HYDRO AT 260 PSI
					REF: AIR COMPRESSORS	PNEU. AT 260 PSI

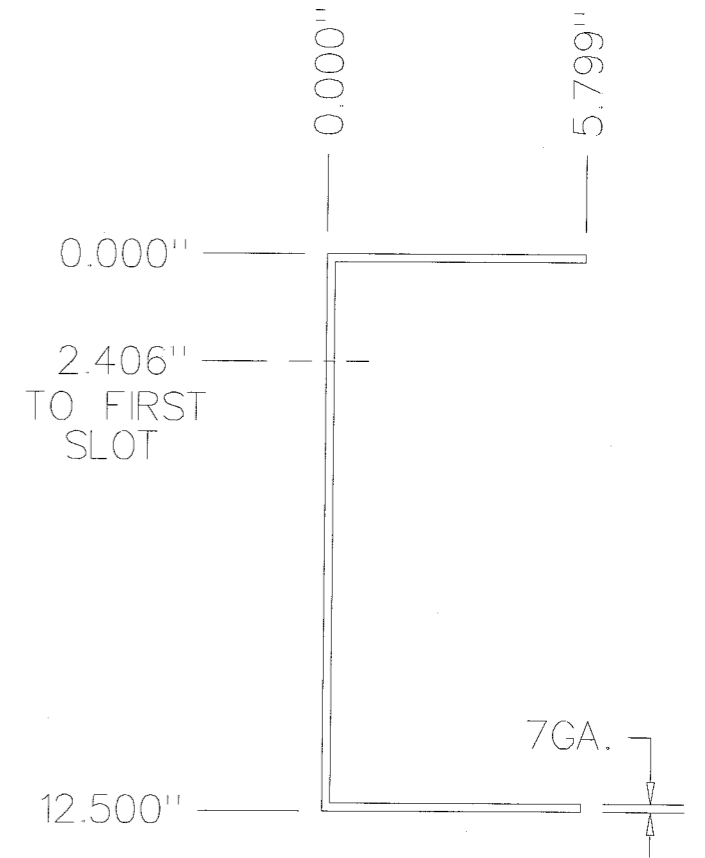
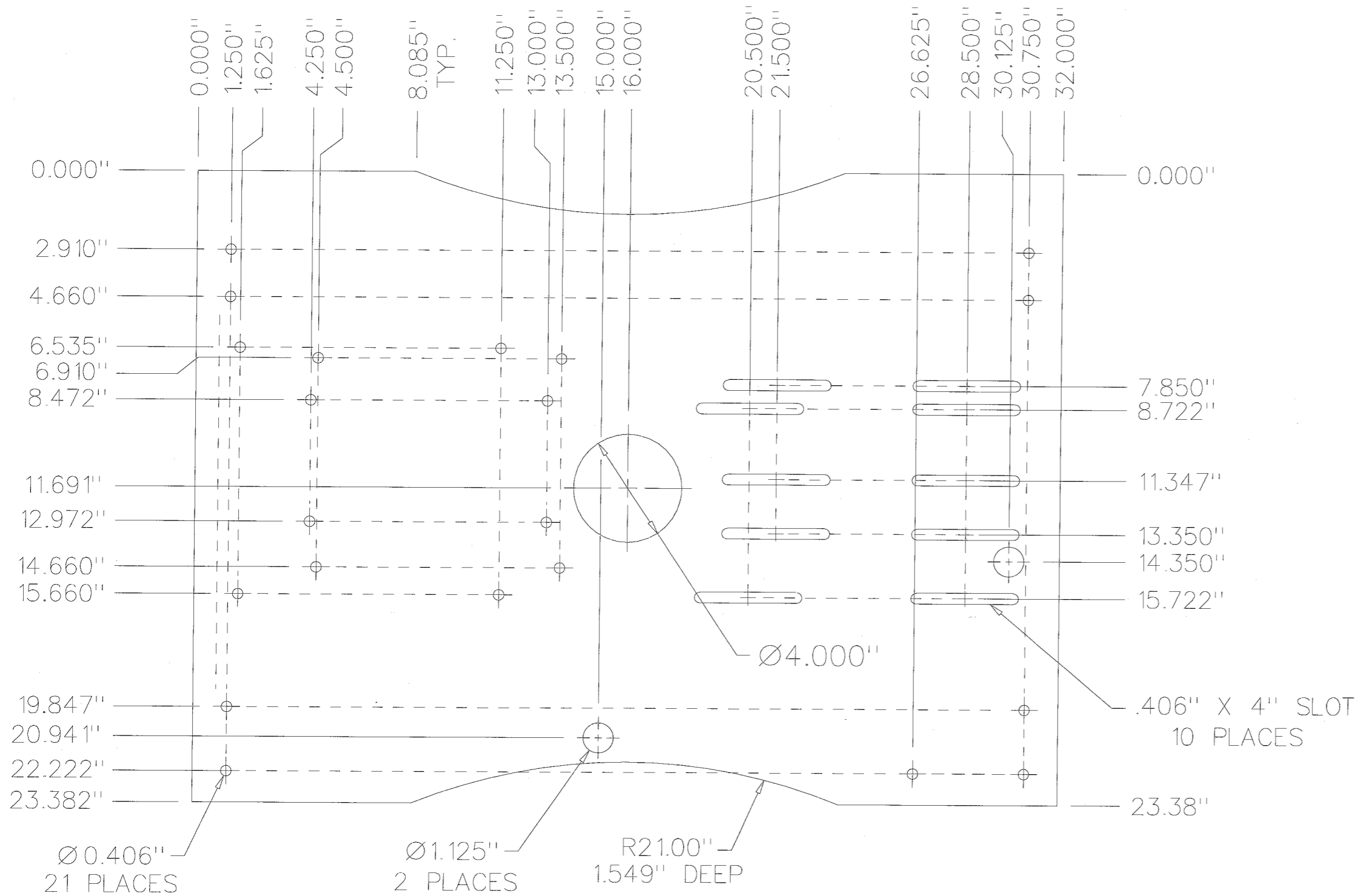
AIR COMPRESSORS PLUS INC 80V200
 ENG APPL/DATE JE 3/30/05
 QCM APPL/DATE AN 3/30/05

UG-46 (f)(7) APPLIES
 FITTINGS - SA181-70
 IMPACT TESTING NOT REQUIRED PER UG-20(f)

OAKVILLE, ONT. STEEL FAB ABINGDON, VA
 DRAWN BY: ABH P/N: A12275 REV. 3
 DATE: 09/25/02

MATERIAL THICKNESS MUST
 BE VERIFIED AND RECORDED

SHIPPING WEIGHT: 190#



7 GA X 23.382" X 32"

REV	DATE	DESCRIPTION	DRAWN BY	ABH	STEEL FAB INC.
1	10/7/02	NOTCH RADIUS	DATE:	09/25/02	ABINGDON, VIRGINIA 24210
2	12/9/02	MOVED HOLES/SLOTS	ENG APPL:	JE	DESC: 7 GA TOPPLATE FOR A12274 & A12275 AIR COMPRESSORS PLUS INC.
3	12/10/04	ADDED HOLE	DATE:	1/31/05	
4	1/27/05	MOVED SLOTS LEFT COLUMN	QCM APPL:		P/N: S101965
			DATE:		